SYZGANOV, A.N.; TKACHENKO, G.K.

Surgery in bronchiectasia. Trudy Inst. klin. i eksp. khir. AN Kazakh. SSR 4:72-77 '58. (MIRA 12:4)

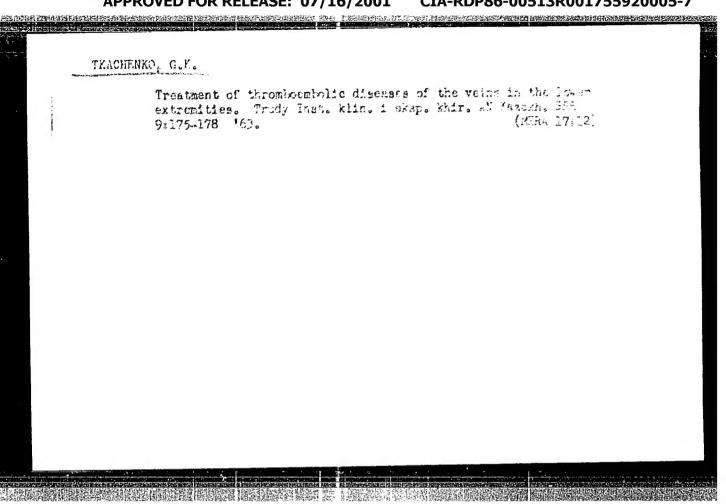
1. Institut klinicheskoy i eksperimental noy khirurgii AN Kazakhskoy SSR.

(BRONCHI -- SURGERY)

MOROZOV, M.Ye.; TKACHENKO, Q.K.

Indications for surgery in pulmonary tuberculosis. Trudy Inst. klin.
i eksp. khir. AN Kazakh, SSR 4:34-86 '58. (MIRA 12:4)

(TUBERCULOSIS) (IUNOS--SUROERY)



TKACHENKO, G.K., dotsent

Seventh plenum of the Board of the Society of Kazakhstan Surgeons. Zdrav.Kazakh.: 22 no.11:72-75 162. (MIRA 16:2)

l. Sekretar' pravleniya Obshchestva khirurgov Kazakhstana. (KAZAKHSTAN—SURGICAL SOCIETIES)

#### TKACHENKO, G.K.

1. Sekretar' Pravleniye obshchestva khirurgov Kazakhstana. (KAZAKHSTAN-SURGICAL SOCIETIES)

TKACHENKO, G.K.	The second s
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Activity of the Surgical Society of Kazakhstan in 1961. Zdrav. Kazakh. 22 no.6:75-76 '62. (MTRA 15:11)	
1. Sekretar' pravleniya Obshchestva khirurgov Kazakhstana. (KAZAKHSTAN-SURGICAL SOCIETIES)	
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TKACHENKO, G.K.

Work of Kazakh Surgical Society in 1960. Zdrav. Kazakh. 21 no.5:
(MI.A 15:2)

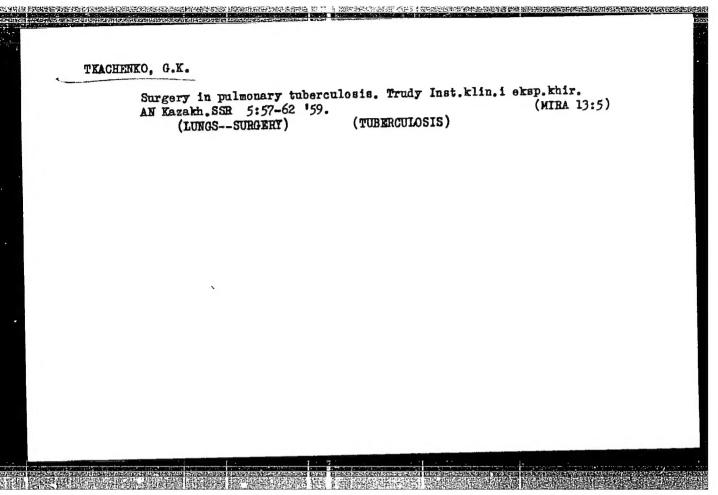
78-79 161.

1. Sekretar' pravleniya Obshchestva khirurgov Kazakhstana. (KAZAKHSTAN SUHGICAL SOCIETIES)

TKACHENKO, G.K., dotsent

Prevention of traumatism among miners. Zdrav. Kazakh. 12 no.1:
75-77 '58. (MIRA 13:7)

(KAZAKHSTAN—MINE ACCIDENTS)



TKACHEHKO, Georgiy Musiyevich; DOMASHEVICH, O., red.; KALECHITS, G., tekhn.red.

[Sharkovshchina Artificial Insemination Station serving several collective farms] Sharkovshchinakaia mezhkolkhoznaia stantsiia iskusstvennogo osemeneniia zhivotnykh. Minsk, Gos.izd-vo BSSR. Red.sel'khoz.lit-ry, 1960. 29 p. (MIRA 14:3)

1. Glavnyy veterinarnyy vrach Sharkovshchinakogo rayona (for Tkachenko).
(Sharkovshchina District--Artificial insemination)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920005-7"

I KACHENKO, G. M.

USSR / Zooparasitology - General problems

G-1

Abs Jour: Referat. Zh. Biol. No. 1, 1958, 792

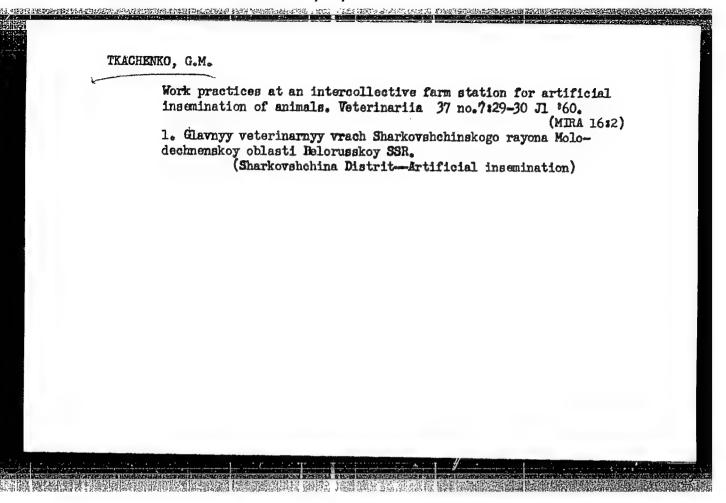
Author Tkachenko, G.M.

Title Breeding of White Mice Free From Intestinal Protozoa and Helminths

Orig Pub: Sb. tr. Kurskiy med. in-ta, 1956, No. 11, 369-

Abstract: The isolation of young mice from the age of 17 days in sterile cages guarantees freedom from contamination by protozoa and helminths.

Card 1/1



TKACHENKO, G.M., dotsent

l. Iz kafedry obshchey biologii i parazitologii (zav. - dotsent G.M.Tkachenko) Kurskogo gosudarstvennogo meditsinskogo instituta. (TRICHURUNAS)

TKACHENKO, G.M., dotsent

Survival of cystoid forms of Trichomonas muris in the external environment. Sbor. trud. Kursk. gos. med. inst. no.13:169-166
'58. (MIRA 14:3)

l. Iz kafedry obshchey biologii i parazitologii (sav.- dotsent G.M.Tkachenko) Kurskogo gasudarstvennogo meditsinskogo instituta. (TRICHOMONAS)

thromino, u. H.

"The work of the interkolkhoz station of animal artificial insemination." Veterinariya, Vol. 37, No. 7, 1960, p. 29

Chiy Vet. Dr. - Sherkovskehniskeig Rayon, Molodechno Oblast, BSSR

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920005-7"

32674-66 EWT(1)/EWT(m)/EWP(t)/ETI ACC NR: AT6013569 SOURCE CODE: UR/0000/65/000/000/0322/0330 AUTHOR: Altayskiy, Yu. H.; Tkachenko, G. M. ORG: Kiev Order of Lenin Polytechnic Institute (Kiyevskiy ordena Lenina politekhnicheskiy institut) TITLE: Some electroluminescent properties of SiC crystals 27-27 SOURCE: AN UkrSSR. Institut problem materialovedeniya. Vysokotemperaturnyye neorganicheskiye soyedineniya (High temperature inorganic compounds). Kiev, Naukova dumka, 1965, 322-330 TOPIC TAGS: silicon carbide, recombination luminescence, luminescence spectrum, luminescent crystal difference, electrocominescence, current Density, CRYSTAL SURFACE, PN TRANSITION ABSTRACT: The effect of current density (1-10-103 A/cm2) and temperature (100-700°K) on electroluminescent properties of  $\alpha$ -SiC and  $\beta$ -SiC crystals was investigated. The luminescence spectra corresponding to various types of p-n transitions were analyzed using an ISP-51 spectrograph. It was found that the degree of impurity and structural inhomogeneity in SiC crystals as well as the pattern of the p-n transitions is reflected in the crystal surface luminescence characteristics. It was found that direct current passing through either β-SiC or α-SiC results in an identical luminescence characteristic. For both, the linear dependence of the recombination luminescence upon the **Card** 1/2

L 32674-66  ACC NR: AT6013569  degree of electronic The die-away time of combination luminesce	excitation is lost who recombination luminesounce spectra correspondently with a maximum at	en current density exceedence of SiC is less that ling to various p-n trait 2-2.3 ev. Orig. art.	eds a critical leve on 10 <sup>-8</sup> sec. The r nsitions are simila has: 10 figures.
SUB CODE: 07,11/	SUBM DATE: 03Jul65/		OTH REF: 008
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TKACHENKO, G.M., dotsent

Distribution of giardia cysts in the large intestine of the host. Shor. trud. Kursk. gos. med. inst. no.16:290-293 162.

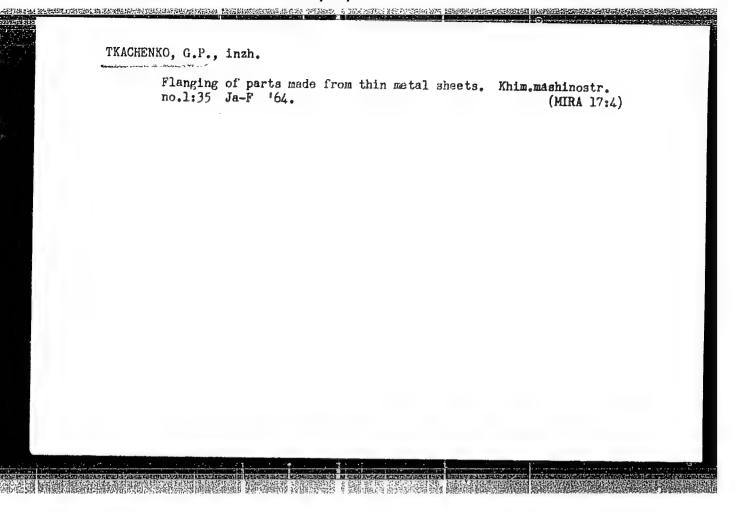
Quantity and correlation of the vegetative forms and cysts of Lamblia in mice. Ibid.:294-297

Periodicity of the discharge of Lamblia cysts from the hest's organism. Ibid.:298-301

Lamblia cyst formation. Ibid.:302-305

1. Iz kafedry obshchey biologii i parazitologii (zav. - dotsent G.M. Tkachenko) Kurskogo meditsinskogo instituta.

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920005-7"

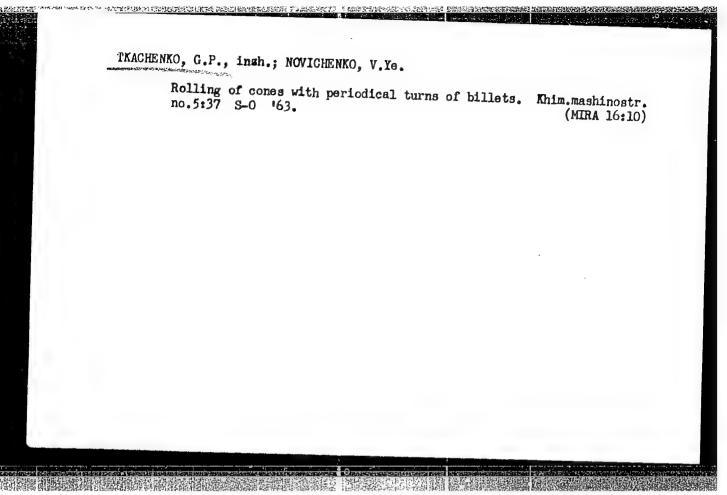


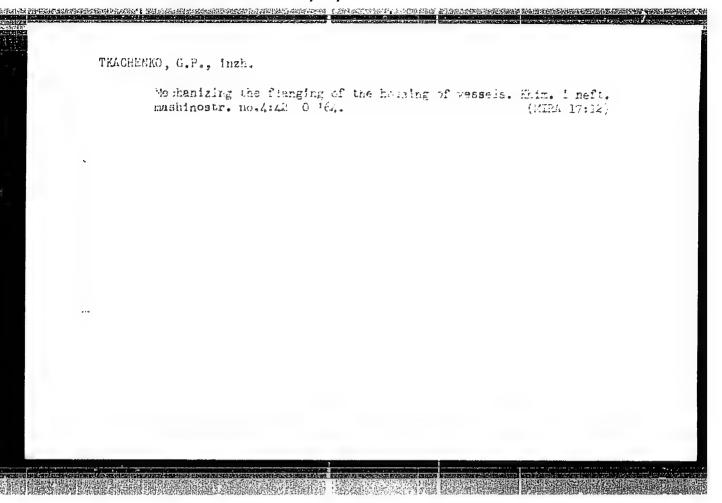
Equipment for the mechanized assembly of girth butt joints in cylindrical apparatuses. Avtom. svar. 16 no.8:76-78 Ag '63.

1. Volgogradskiy zavod imeni Petrova.

(Electric welding—Equipment and supplies)

(Gylinders—Welding)





TKACHENKO, G.F., inzh.

Certain features of the hot roll forming of shells. Knim. J
neft. mashinostr. no.2243-44 Ag 164 (MIRA 18:1)

L 36146-66 \_\_\_\_\_\_

SOURCE CODE: UR/0182/66/000/001/0038/0040

21 E.

AUTHOR: Tkachenko, G. P., Novichenko, V. Ye.

ORG: none

TITLE: Mechanization of the loading and unloading of container-bottom shapes from

furnace

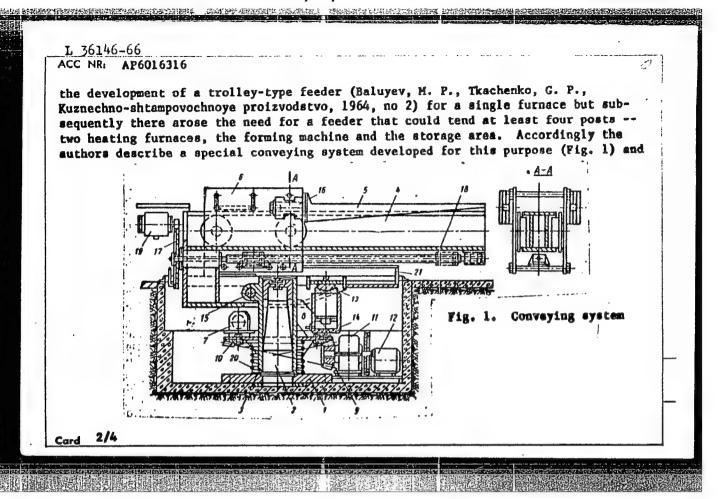
SOURCE: Kuznechno-shtampovochnoye proizvodstvo, no.1, 1966, 38-40

TOPIC TAGS: conveying equipment, heat treat furnace, metal forming machine tool, metallurgic research

ABSTRACT: In recent years there has occurred a rise in the demand for convex (spherical, flanged and elliptical), relatively thick large-diameter container bottoms used in the production of chemical and petroleum apparatus, bottom-pour teeming ladles, bessemer converters, etc. These bottoms are finished in hot state in special forming machines, but prior to that they must be reheated in a furnace. The high temperature of the billet (~1100°C), as well as its intense heat radiation and distinctive shape complicate the machanization of its conveyance to the heating furnace and thence to the forming machine. This problem was resolved to some extent by

**Card** 1/4

UDC: 621.783



L 36146-66 ACC NR: AP6016316

experimentally operated at the Volgograd Petroleum Machine Building Plant imeni Petrov. Mounted on frame 1 and vertical axle 2 is horizontal axle 15 which enables rail track 4 to turn not only in the horizontal but also in the vertical plane. Carriage-trolley 6, traveling on rail track 4, is equipped with grabs 5 for clamping the load. The operation of the machine is illustrated in Fig. 2: an overhead crane

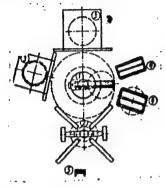


Fig. 2. Placement of conveying system in container-bottom-forming department

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deposits the bottom in storage area 4. Conveying system 1 revolves in the horizontal plane and descends in the vertical plane until it occupies a position where its grabs can clamp the bottom. After the bottom is clamped, the carriage rises together with

Card 3/4

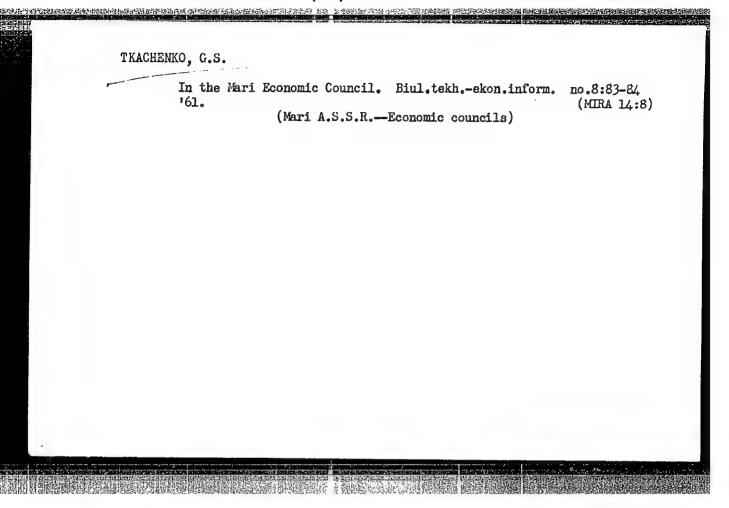
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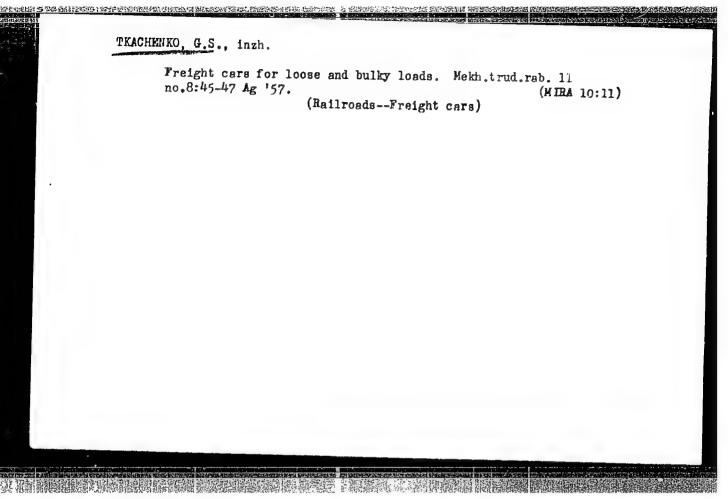
ACC NR: AP6016316

the bottom and rolls back toward the center, whereupon the entire system rotates like a turntable in the horizontal plane about the vertical axle until the bottom faces furnace 3 and can be deposited in it. After heating, the bottom is in the same manner withdrawn from the furnace and conveyed to forming machine 2. The entire system is operated from a control panel. It can lift hot bottoms weighing up to 10 tons and measuring up to 20 m<sup>2</sup> in area, 1.6-5.2 m in diameter and up to 80 mm in thickness, and it can convey them at the necessary speed (20 m/min) over a distance of up to 25 m between the furnace and the forming machine. The system can be adapted to the conveyance of other shapes and sizes of products. Orig. art. has:

SUB CODE: 11, 13/ SUBM DATE: none/ /

Cord 4/4 ///~





YERPMEYEVA, Galina Fedorovna; ILINICH, Anna Yakovlevna; TKACHENKO,
Georgiy Stepanovich; ZVEREV, A.G., prof., red.; KHYELININA, Ye.,
red.

[Principles of savings management] Osnovy sberegatel'nogo
dela. Moskva, Finansy, 1965. 107 p. (MIRA 18:5)

TKACHENKO, G.V

USSR/Cultivated Plants. Fruits. Berries.

Abs Jour : Ref Zhur - Biol., No 8, 1958, No 34827

Hachenko G.V.

Inst Title

: Best Pollinators for the Grape Variety Chaush

Orig Può : Sad i ogorod, 1957, No 6, 67-68

Abstract : No abstract

Card : 1/1

#### TKACHENKO, G.V.

Refrect of gibberellin on fruiting in the Chaush grapevine. Fiziol.rast. 7 no.3:348-350 '60. (MIRA 13:6)

1. Department of Plant Physiology and Darwinist of Uzhgorod University, Ukrainian S.S.R. (Gibberellins) (Grapes)

**《福西州》,我们们们在国际科技的工程与自己的,但是这种政策,不是由于在国际的企业的,这种证明** 

TKACHERKO, G.V.; KORREYEV, N.T.

Effect of lignite waste products on grape yields [with summary in English]. Ukr.bot.zhur. 14 no.4:47-51 '57. (MIRA 11:1)

Uzhgorods'kly derzhavniy universitet, Kafedra fiziologii roslin. (Transcarpathia--Lignite) (Fertilizers and manures)

(Viticulture)

Johns J. Caldivated Plants, Rulin, Bernies, Mits. Min. . A. 1030 d. Tef Ehur -Piologiya, bo. 1 , 1179. Re. 1860 : Thacheako, J.Y. Alli doc : Uzlagood Lai Min. TITLE : Pruit-Aberian Capacity of Crape Eyes in the Trens-Carpachians. ongo.rub.: Polit. i scobsach. Vahgarodsk. un-t, 1957.Kb.1. 3-23 TRIBLED : "Microscopic analysis of wintering grape ogns a thems an ebsence of aubanintial difference in the degree of development of the imploransence o bryon in varieties having difference Plovering times. Some varieties ( Lanka, Gara-mayolya, Riestary, and are in) have the much fruiting had most developed in the sith eye on the shoot, at he 376 and like eyes sherr derelogment was equal. The possibility of the inflorescences reforming at the spring was 1.72 Carp :

	Country: UTSF CATEGORY: CULTIVATED PLANTS, Fruits, Barriss, Mats, Tea. 245. JOUR. : REBiol., Co. 1, 1959, No. 1843
	ANTHOR : Tracherke, G.V. TIST. : Universal tale. The Flowering of Grape Vines in the confidence
	ONIO. M.P. : Navoln. Zap. Uzherrodak. u.m., 1957, O. 37-63  13673600 : Phorological data from the Ornan-Cacpoblian Auditory Statict of the factures a Heregay gotton from 1952 on additional observations which were made Vinogrador and trigging more used for this study. The baginning of binasoming in the vineyands began carbier thin in a number of other grape-raising districts of the Europe pant part of the USSE and or the average tool place on 2 June. The sum of active
1	CARD: 1/4

	CATAGORY : CHEDWATED PLANTS.  SES. UCHR. • RESPORT. No. 1, 1959, No. 1883
•	ALTHOA : TIPP
	order PME. :
	The figure is nearly 100° less then in class districts. On a six year merage the exercise of the flats for the exercise continuous the exercise could temperature of the flats easy of flatsoring tes 10.4°. Florently begans it Vinogradovskiy havon, Bet to nearly havon comes next and flatsly boke they are end Unigorouskiy Rayous follow. On the every egg the divergence between the common must
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,	CULTIVAT	ED PLANTS.
	435, JOUR. : EZB101.,	No. 1, 1959, No. 1843
	AUTHOR : IMAN : FIZIE :	
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•	pendent und the censes maximum differe Cation; limation	ering in Vinogenceviker and Cangored- your ranges however 1-5 days. Inde- ly of the time then Cieroriag begins garfods when individual inflores- come into blosher, the days with flowering of the inflorescences in et varieties do to a considerable coincide, these permitting cross pels.  I. The phythanial nature of blosh is shown by the phenomenal where
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California Plants. Fruit. Bearing. Russ. Pa. COUALLA CATEGORY 4

Ref Zhur -Biblogiya, No. 1, 1959, No. 177 183. JOHA:

Trachesie, G. W.

Creature furies of fruit-tres Poller Uner POHSE, , This'C.

Conditions of Tiens-Garnethien Pegions. TITLE

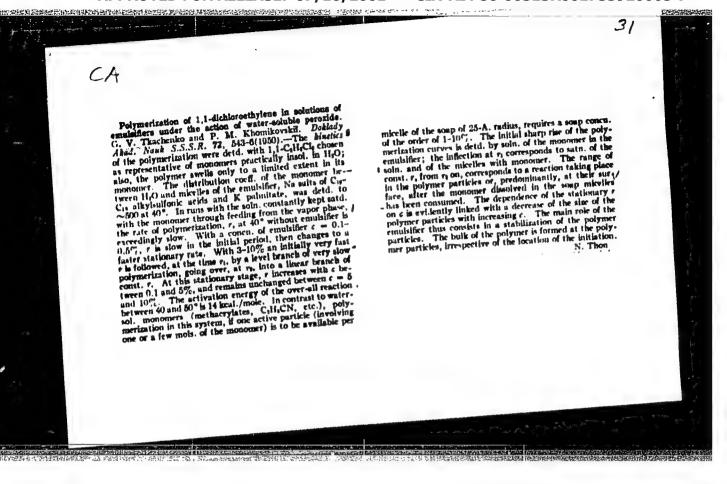
Mouch. Map. Unhgorodak. un.t., 2777; 23. URIG, PING

65-68

Observations made of the botsmissil garden of the In the men 1954 - 1955 here ABSTACOT :

canva that the blooming period Checkerber arms 3 days Cangored Univ. tor plus and cherry) to b lays (for aprices) Maximum blooming for over and cherry occurs on the assembling of the brooming participate for apple plan, and approve, racinum allocaing occurs on the lact or last but ore of the blooming period. Politer from apply flowers, where opened during the first day of placements, did not goverpate fully, but in flowers thinh opened on subsequence

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TKACHENKO, G. V.

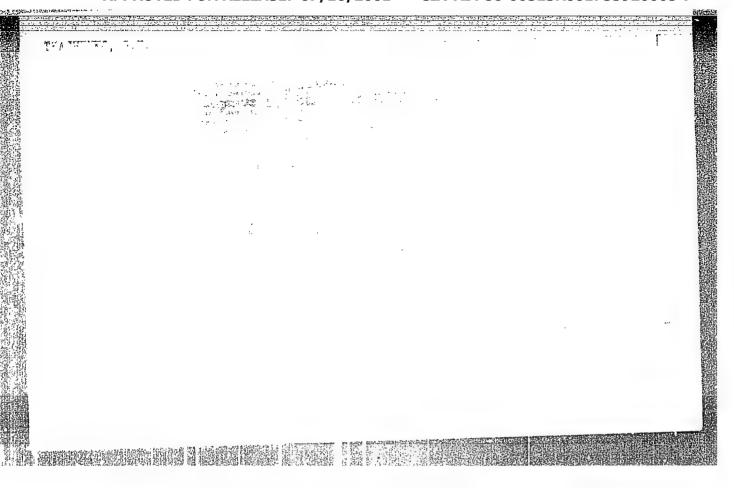
"Investigation of the Kinetics of Vinyl Chloride Polymerization." Sub 19 Nov 51, Moscow Inst of Fine Chemical Technology imeni M. V. Lomonosov.

Dissertations presented for science and engineering degrees in Moscow during 1951.

SO: Sum. No. 480, 9 May 55

USSR/Chemistry - Plastics and Elastomers  "Mechanism of Emulsion Polymerization. Polymerization of 1,1-Dichloroethylene in Solutions of Emulsifiers," G. v. "Rachenko, P. M. Khomikovskiy, Moscov  "Kolloid Zhur" Vol XIII, No 3, pp 217-225  "Kolloid Zhur" Vol XIII, No 3, pp 217-225  "Kolloid Zhur" Vol XIII, No 3, pp 217-225  "Colloid Zhur" Vol XIII, No 3, pp 217-225  "Colloid Zhur" Vol XIII, No 3, pp 217-225  "Colloid Zhur" Vol XIII, No 3, pp 217-225  "Solved for emulsifier on showed for emulsifier on rate of colloid const. Showed for emulsifier on rate of studied effect of concn of emulsifier on rate of 183722  [Description of concn of emulsifier on rate of 183722  [Description of concount of emulsifier on rate of 183722  [Description of concount of emulsifier on rate of 183722  [Description of concount of emulsifier on rate of emulsifiers and in emulsions depending on nature of peroxide initiator (sol in H20 or monomer) and on soly of monomer in H20.  [Description of emulsions of emulsions of emulsions of emulsions depending on nature of peroxide initiator (sol in H20 or monomer) and on soly of monomer in H20.			A State C 199	Caracha Tanana and Tana	EAT SUPPL	and the second s	13	3122		
	TKACHENKO, G. V.		polymerization oil, 1-dichloroethylene under influence of K <sub>2</sub> S <sub>2</sub> O <sub>8</sub> . Examd possible locations of elementary reactions during polymerization in solns of emulsiers and in emulsions depending on nature of peroxide initiator (sol in H <sub>2</sub> O or monomer) and on soly of monomer in H <sub>2</sub> O.	SR/Chemistry - Plastics and Elastomers (Contd)		soly of 1, 1-dichloroethylene in the concn of different concns. Showed, the concn of dichloroethylene elles is approx const (34-38%). of concn of emulsifier on rate	3, pp	"Mechanism of Emulsion Polymerization. Polymerization of 1,1-Dichloroethylene in Solutions of Emulaifiers," G. V. Tkachenko, P. M. Khomikovskiy, Moscov	- Plastics and May/Jun	
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TKACHENKO, G. V.	206T24	USSR/Chemistry - Plastics (Contd)  benzoyl peroxide concn only at 2-5% concns. Total reaction rate is much lower in C6H6 than in dichloroethane soln. Discusses polymerization and calculates activation energies.	"Zhur Fiz Khim" Vol XXV, No. 1, FF  Polymerization of vinyl chloride in dichloroethane goin at 40-70°C is of the 1.5 order relative to soin of monomer and reaction rate is proportional concn of monomer and reaction rate concn. Poly- to square root of benzoyl peroxide concn. Poly- merization in C6H6 soln is of the same order, but reaction rate is proportional to square root of reaction rate is proportional to square root of	USSR/Chemistry - Plastics "Kinetics of the Polymerization of Vinyl Chloride" in Solutions Under the Action of Benzoyl Peroxide," G. V. Tkachenko, P. M. Khomikovskiy, S. S. Medvedev, Moscow	



TKACHELKE, GL

AUTHORS:

Tkachenko, G.V., Stumen', L.V., Kofman, L.P.,

76-12-11/27

Frolova, L.Z.

TITLE:

Common Polymerization of Vinyl Chloride With the Esters of Acrylic Acid (Sovmestnaya polimerizatsiya khloristogo vinila s efirami akrilovoy kisloty).

PERIODICAL:

Zhurnal Fizicheskov Khimii, 1957, Vol. 31, Nr 12, pp. 2676-2681 (USSR)

ABSTRACT:

M.M. Kucherenko (a woman), participated in the performance of some tests. A.D. Abkin and P.M. Khomikovskiy took part in the computation of the results. The common polymerization of vinyl chloride, as well as of methyl-, butyl-, and cotylaorylates were investigated. It is shown that the velocity of common polymerization and the molecular weights of the developing polymers increase with the rise of acrylate content. It is further shown that the common polymers with all monomer relations in the initial mixture are enriched by acrylate-components. The constants of common polymerization are computed from the data of the polymeric composition, viz. with methyl acrylate 0 =0.06, β = 4.4, with n-butyl acrylate & =0.07, β =4.4, with n-octyl acrylate  $\alpha$  =0.12,  $\beta$  =4.8.  $\alpha$  and  $\beta$  are the constants of common polymerization for the vinyl chloride C and the investigated acrylate  $\beta$  . It is shown that the velocities of separated polymerization

Card 1/2

Common Polymerization of Vinyl Chleride With the Esters of Acrylic Acid

76-12-11/27

of the acrylates are essentially higher than those with vinyl chloride. The computation of the co-polymer-composition was carried out by taking the found constants of common polymerization into account. It is shown that the test data agree with those obtained by computation. The structure distribution in the macro-chain of the co-polymers was computed. It is shown that with an increase of the acrylate content in the monomer initial mixture, the structural part with the longer acrylate members increases substantially. The probability for the formation of an acrylate-acrylate-bond in the co-polymer amounts to approximately 0.7 with equimolecular mixtures of monomers. There are 3 figures, 5 tables, and 11 references, 6 of which are Slavic.

SUBMITTED:

August 17, 1956

AVAILABLE:

Library of Congress

Card 2/2

sov/76-32-10-5/39 Tkachenko, G. V., Stupen', L. V., Etlis, V. S., Kofman, L. P. 5(4), 15(9) Polymerization of the Chlorine Derivatives of Styrene and Their and the second AUTHORS: Copolymerization With Vinyl Chloride (Polimerizatsiya khlorproizvodnykh stirola i ikh sovmestnaya polimerizatsiya s khlor-TITLE: istym vinilom) Zhurnal fizicheskoy khimii, 1958, Vol 32, Nr 10, pp 2251-2255 PERIODICAL: In the present paper the single polymerization of  $\beta,\beta\text{-dichloro-}$ styrene and  $\alpha, \beta, \beta$ -trichloro-styrene is investigated as well as their copolymerization with vinyl chloride. In some experiments ABSTRACT: L. A. Kracheva participated as well. The polymerizations took place in glass ampoules and in a steel autoclave. The technique of filling the ampoules was described in reference 9, whereas the polymerization velocity was measured dilatometrically according to reference 10. To determine the relative viscosity the balance according to V. A. Kargin was used (Ref 11). It was found that the substitution of the hydrogen atoms in the vinyl group of styrene leads to the fact that the monomer also in the presence of peroxides, azo compounds and some redox systems, as Card 1/3

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SOV/76-32-10-5/39 Polymerization of the Chlorine Derivatives of Styrene and Their Copolymerization With Vinyl Chloride

well as the Friedel-(Fridel) Krafts catalyst does not polymerize. This low reactivity is explained by steric hinderances. The higher reactivity of the radical of  $\alpha, \beta, \beta$ -trichloro-styrene, as well as the polarity of the molecule, leads to a more rapid copolymerization of this monomer with vinyl chloride than with styrene.  $\beta$ ,  $\beta$ -dichloro-styrene polymerizes slowly according to the ionic mechanism with catalysts of the cation type to a small degree of transformation. It is assumed that in the copolymerization of vinyl chloride with  $\beta$ ,  $\beta$ -dichloro- and  $\alpha$ ,  $\beta$ ,  $\beta$ trichloro-styrene radicals with a low reactivity are formed, due to which fact the reaction velocity is decreased and the polymers obtained have a reduced molecular weight. An introduction of  $\alpha,\beta,\beta$ -trichloro-styrene into the chain of the polychloro-vinyl leads to a decrease of the transition temperature into the vitreous and viscous state, i. e. an internal plastification takes place. The authors thank V. A. Kargin, Member, Academy of Sciences, USSR; K. A. Kocheshkov, Corresponding Member, Academy of Sciences, USSR; A. D. Abkin; and P. M. Khomikovskiy. There are 2 figures and 13 references, 9 of which are Soviet.

Card 2/3

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920005-7"

15(9), 5(4)
AUTHORS: Tkachenko, G. V., Stupen', L. V., Kofman, L. P., Karacheva,

TITLE: The Copolymerization of Vinyl Chloride With Methacrylic Esters (Sovmestnaya polimerizatsiya khloristogo vinila s efirami metakrilovoy kisloty)

PERIODICAL: Zhurnal fizicheskoy khimii, 1958, Vol 32, Nr 11, pp 2492-2499 (USSR)

ABSTRACT: This paper is a continuation of previous investigations (Refs 1,2). Copolymers of the vinyl chloride (A) with methyl-(B), n-butyl-(C), and n-octylacrylate (D) were obtained and their composition and properties were determined. Some quantitative rules governing the reaction properties of the investigated acrylic and methacrylic esters were found. Corresponding data were also obtained for the copolymers of (A) with vinyl benzoate (E) (the latter was produced by V. S. Etlis, just as (D)). At a certain ratio of the components these products have better elasticity properties than polyvinyl chloride. The rate of polymerization was determined dilatometrically in a dichloroethane solution, and the heat effect on the mixed polymers of

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SOV/76-32-11-5/32

The Copolymerization of Vinyl Chloride With Methacrylic Esters

a balance according to V. A. Kargin (Ref 6) was measured. The copolymerization constants were obtained graphically according to an equation by L. M. Gindin, A. D. Abkin and S. S. Medvedev (Ref ?). The copolymers of (A) with methacrylates are completely soluble in cyclohexane, in contrast to those with (E). The copolymerization velocity as well as the viscosity of the reaction products are considerably lower with methacrylates than with acrylates, which fact is explained by the effect of the methyl group in the  $\alpha$ -position. The copolymerization constants for (A) with (B,C,D, and E) obtained at  $45^{\circ}$  are the following:  $\alpha = 0.02$ ,  $\beta = 15$ ;  $\alpha = 0.05$ ,  $\beta = 13.5$ ;  $\alpha = 0.04$ ,  $\beta = 14.0$ ;  $\alpha = 0.72$  and  $\beta = 0.28$ . The fact that at (E)  $\beta < 1$  is explained by the difference of the electron density of the double bond C=C. The reactivities of (A) and (E) are rather close to each other, and the copolymerization yields rather homogeneous products which at a ratio of (A): (E) = 0.72: 0.28 form an accotropic mixture. The macromolecules of the copolymers (A) with (B,C,D) mainly consist of long methacryl chains and short vinyl chloride chains. In the copolymerization products of (A) and (E) at equimolecular ratios an arranged distribution of the chains is observed; with an increase of the (A) amount the

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SOV/76-32-11-5/32

The Copolymerization of Vinyl Chloride With Methacrylic Esters

chains (A)-(A) are increased. The authors thank Professor A. D. Abkin and P. M. Khomikovskiy.

There are 4 figures, 6 tables, and 9 references, 5 of which

are Soviet.

SUBMITTED:

April 11, 1957

Card 3/3

CIA-RDP86-00513R001755920005-7" APPROVED FOR RELEASE: 07/16/2001

SOV/76-33-1-5/45 Tkachenko, G. V., Etlis, V. S., Stupen', L. V., Kofian, L. P. 5(4), 15(8) AUTHORS:

The Copolymerization of Vinyl Chloride With Styrene and Pentachloro Styrene (Sovmestnaya polimerizatsiya khloristogo vinila TITLE:

so stirolom i pentakhlorstirolom)

Zhurnal fizicheskoy khimii, 1959, Vol 33, Nr 1, pp 25-31 (USSR) PERIODICAL:

According to various publications (Refs 1-4) there is a considerable difference between the reactivity of styrene (I) and ABSTRACT:

that of pentachloro styrene (II). It is assumed that a copolymerization of styrene with vinyl chloride (III) and styrene derivatives (due to the influence of the less reactive styrene derivatives) results in more homogeneous copolymers. The polymerization took place in the substance itself and in the

emulsion (glass ampoules and 4 liter steel autoclave), as well as in dichloro-ethane solutions (in the dilatometer) (Refs 9,10). The velocities of the polymerizations of (III), (I), and (II) in dichloro-ethane solutions at 60° and monomer concentrations of 1.6 mol/l besides an initiating amount (dinitrile of the

azoiso fatty acid) of 0.06 mol/1 were: 0.0060, 0.0001 and

0.0036 mol/1.minute. In the case of a copolymerization of (III)

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sov/76-33-1-5/45

The Copolymerization of Vinyl Chloride With Styrene and Pentachloro Styrene

with (II), the function curve of the yield of polymers in dependence on the composition of the initial mixture with a content of 0.08-0.1 mole-parts of (II) passes through a minimum. Calculations based upon the results of the investigations (Table 3) resulted in the values  $\alpha = 0.045$  and  $\beta = 12.4$  for the constants of a copolymerization of (III) with (I), which agrees with Dcok's (Dok) statements (Ref 3). The copolymerization of (III) with (II) takes place at a measurable velccity, i. e. slower than the copolymerization of (III) with (I). The reaction constants calculated from the equations (1) and (2) corresponding to a diagram (Fig 5) are given as follows:  $\alpha = 0.43$  and  $\beta = 5.3$ . The thermomechanical curves of copolymers obtained by the copolymerization of (III) with (II) containing more than 20% of (II) do not possess a range of high elasticity. Copolymers containing up to 10% of (II) do not differ from polyvinyl chloride as regards the temperature of transformation from highly plastic to viscous-liquid state. L. A. Karacheva participated in some of these experiments. The cooperation of A. D. Aokin and P. M. Khomikovskiy is appreciated. There are 5 figures, 3 tables, and 15 references, 8 of which are Soviet.

Card 2/3

SOV/76-33-1-5/45
The Copolymerization of Vinyl Chloride With Styrene and Pentachloro Styrene
SUBMITTED: May 17, 1957

Card 3/3

LOSEV, Ivan Platonovich; TROSTIANSKAIA, Ielena Borisovna; TKACHENKO,
G.V., red.; SHPAK, Ie.G., tekhn.red.

[Chemistry of synthetic polymers] Khimiia sinteticheskikh
polimerov. Moskva, Gos.nauchno-tekhn.izd-vo khim.lit-ry,
1960. 574 p. (MIRA 13:5)

(Polymers)

KISELEV, Boris Abramovich; TKACHENKO, G.V., red.; SHPAK, Ye.G., tekhn. red.

[Glass-reinforced plastics] Stekloplastiki. Moskva, Gos. nauchnotekhn. izd-vo khim. lit-ry, 1961. 239 p.

(Glass reinforced plastics)

(Glass reinforced plastics)

MEDVED', T.YA., KABACHNIK, M.I., MOSHKIN, P.A., VARSHAVSKY, S.L., KOFMAN, L.P., GEFTER, YE.L., TKACHENKO, G.V., DANILEVICH, A.A.

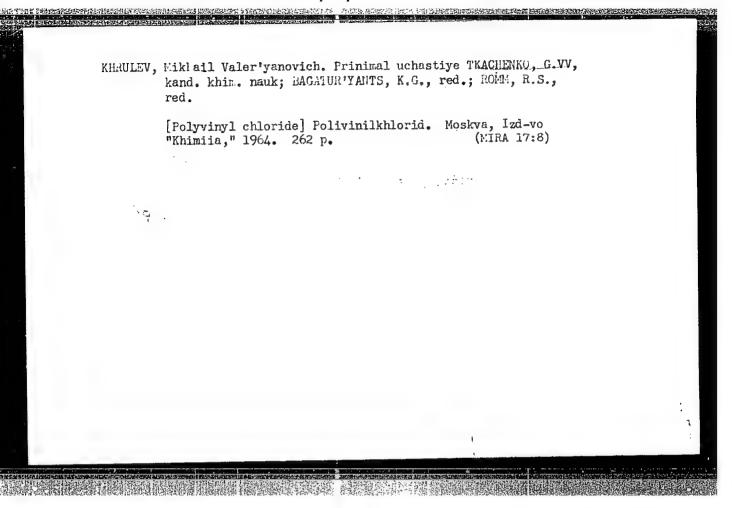
Industrial method of synthesis of di-B, B chlor-ethyl of vinyl-phosphinic acid from ethylene oxide and phosphorus trichloride.

Report submitted for the 12th  $^{\rm C}$  onference on high molecular weight compounds devoted to monomers, Baku, 3-7  $^{\rm A}$ pril 62

TKACHEMKO, G.V.; VLASOVA, T.A.

Biology of the peach flowering. Watch.dckl.vyc.shkoly; biol.rauki no.4:133-135 '65. (MIRA 12:10)

1. Rekomendovana botanicheskim sadom Odesskogo gosudarstvennogo universiteta im. I.I.Mschnikova.



TKACHENKO, G.V.

USSR/Cultivated Plants - Fruits. Berries.

M

Abs Jour : Ref Zhur Biol., No 12, 1958, 53836

Author : Tkachenko, G.V.

Inst : -Title : The Effect of Low Temperatures on the Vital Activity

of the Eyes of the Grape Plant in Trans-Carpathian

Region.

Orig Pub : Sad i ogorod, 1957, No 5, 65-66

Abstract : Mounding of the lower part of the vine and long pruning

protect the plants from severe injuries by frost. Long pruning increases the number of uninjured eyes since the frost resistance of the buds varies with the length of the shoot decreasing at the base and above the 13th eye.

-- Ye.A. Makarevskaya

Card 1/1

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USSR / Cultivated Plants. Fruits, Berries, Nutbearing, M-6 Teas.

: Ref Zhur - Biologiya, No 2, 1959, No. 6454 Abs Jour

: Tkachenko, G. V.; Korneev, N. T.

: The Effect of Lignite Waste on the Yield of Author Inst

Title Grapes

: Ukr. botanichniy zh., 1957, 14, No 4, 47-51 Orig Pub

: Lignite waste placed together with manure in the form of compost (2 parts of manure and 1 part of lignite waste, 5 kg for each shrub Abstract of grapes), as well as in pure form, or together with a mineral fertilizer accelerated the beginning of the flow of sap by 2 - 3 days. The opening of buds and blooming were also accelerated by 2 - 3 days, the fall of the

Card 1/2

THACHERIA, G.V., Doc Bio Sci-(diss) "Biology of flowering and pollination of grapes in Transcripthing" Los, 1958. 32 pp (Min of Higher aducation USSR. Mos Order of Menin and Order of Labor Red Banner State U in M.V.Lomonosov), 150 cojies. List of author's works, pp 31-32. (ML, 45-58, 144)

-42-

TKACHENKO, G.V.

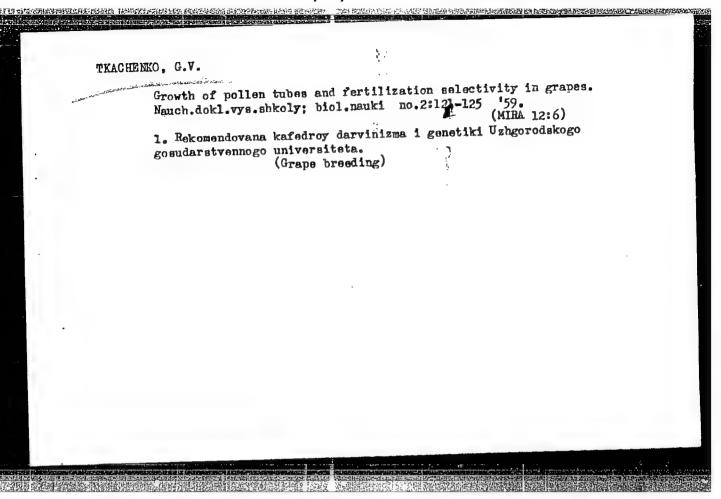
Abnormalities in the grapevine flower, Nauch, dokl. vys. shkoly; biol. nauki no.2:107-109 '60. (MIRA 13:4)

l. Rekomendovana kafedroy fiziologii rasteniy i darvinizma Uzhgorodskogo gosudarstvennogo universiteta. (ABNORMALITIES (PLANTS)) (GRAPES) (STERILITY IN PLANTS)

TKACHENKO, G.V.

Role of stigmal secretions in the pollination of grapevine
(Vitis vinifera L.). Bot. zhur. 44 no.7:963-967 Jl 159.
(MIRA 12:12)

1.Uzhgorodskiy gosudarstvennyy universitet.
(Fertilization of plants) (Orapes)



TKACHENKO, G.V.

Variation of elements of the embryo sack in grapevines pollinated by different methods. Nauch.dokl.vys.shkoly;biol.nauki no.4:129-133 158. (MIRA 11:12)

1. Rekomendovana kafedroy fiziologii rasteniy i darvinizma Uzhgorodskogo gosudarstvennogo universiteta. (Grapes) (Fertilization of plants)

USSR/Cultivated Plants - Fruits. Berries:

14-6

Abs Jour

: Ref Zhur - Biol., No 7, 1958, 30062

Author

Tkachenko, G.V.

Tnst

Title

The Dropping Off of Grapes Flowers and Ovaries in

Zakarpatskaya Oblast!.

Orig Pub

: Nauchn. zap. Uzhgorodsk. gos. un-ta, 1956, 17, 49-73.

Abstract

Observations made at the plot of the Zakarpatskaya Combined Agricultural Experimental Station have shown that the degree of dropping off of the flowers, buds and ovaries in one and the same grape vine variety in different years is not constant; in 1953 the drop-off of the majority of varieties was within the limits of 47-68%, in 1954 10%. The decisive role in the dropping off is played by the environmental factor which prevents normal flowering, pollination and fecundation. Therefore, there was an increase in dropping off in the Gars-Levelyu, Furmint, Italian Traminer

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USSR/Caltivated Plants - Fruits. Berries.

M-6

Abs Jour : Ref Zhur - Biol., No 7, 1958, 30062

Riesling varieties from 49.2 to 60% when the air temperature dropped to 15° and below and as a result of partial rains during the flowering period in 1953. The elements of fall-off in regard to the grape varieties have different correlation: the buds in the Seremskiy Zelenyy were the largest amount to fall off (20.4%), whereas in the Muskat-Ottonel', Traminer, Portugizer, Zhemchug Sata there was only an insignificant amount of bud fall-off. In Zakarpatskaya Oblast' the liming of the soil, the application of meneral and organic fertilizers reduced the falling off of the flowers, buds and ovaries, thus creating conditions propitious to normal pollination and fecundation.

Card 2/2

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TKACHLAKL, G. V.

USSR/Cultivated Plants - Fruits, Berries

M-8

Abs Jour : Ref Zhur - Biol., No 1, 1958, No 1763

Author : G.V. Tkachenko, Ye.K. Zinevich

Inst : Not Given

Title : The Supplemental Feeding of Grapes with Boron

Orig Pub : Sadovodstvo, vinogradstvo i vinodeliye Moldavii, 1957, No 1,

29-31

Abstract : By spraying a vineyard in the Uzhgorodskiy wine-sovkhoz (in

1955-1956) with 1% solution of boric acid 21 days prior to florescence and during the phase of mass-blooming, the growth of the shoots and the inflorescence was increased. The shedding of flowers and the ovary was less than that of the control.

The weight of the bunches and the harvest were increased.

Card : 1/1

TKACHERIKO, G.V.

Effect of the quantity of pollen on the fruit formation in grape. Agrobiologiia no. 3:459-461 My-Je '60. (MIRA 13:12)

1. Uzbgorodskiy gosudarstvennyy universitet, kafedra fiziologii rasteniy i darvinizma.

(Grapes) (Fertilization of plants)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920005-7"

TKACHENKO, G.V.

Selectivity of fertilization in the grapevine. Vest. Mosk. un.
Ser. biol., pochv., geol., geog. 14 no.3:59-62 159.
(MIRA 13:6)

1. Kafedra vysshikh rasteniy Moskovskogo universiteta.
(Grapes) (Fertilization of plants)

TKACHENKO, G. Ya.

Treatment of peptic ulcer patients with vikalin. Zdravl Bel. 9 no.8:67-68 Ag'63 (MIRA 17:3)

1. Iz kafedry propedevtiki vnutrennikh bolezney ( zav. - prof. A.I. Frankfurt) Vitebskogo meditsinskogo instituta.

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920005-7"

SHUPENKO, V.I.; TKACHENKO, G.Ye.; STAYKIN, D.G.

113m of haulage drift mined in one month with the PK-3m cutter-loader. Ugol! 39 no.1:17-20 Ja '64. (MIRA 17:3)

1. Shakhta im. Abakumove tresta Rutchenkovugol'.

SHUPENKO, V.I.; TKACHENKO, G.Ye.

All-Union record for working an incline at the Abakumova Mine.
Ugol 39 no.7:1-5 Jl 64. (MIRA 17:10)

1. Shakhta im. Abakumova tresta Rutchenkovugol.

(MIRA 17:12)

TKACHENKO, G.Ye.; STAYKIN, D.G.
Using metal netting in mine supports. Ugol' 39 no.10:20-21

1. Shakhta im. Abakumova tresta Rutchenkovugoli.

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920005-7"

GANDZYUO, S. (Khabarovsk); TKACHENKO, I.; SHASHUNOV, I.; GRANOVSKIY, Ya.; IGLIN, A.; BORYCHEV, N.

Technological information. Okhr.truda i sots.strakh. 6 no.1:34-37 Ja '63. (MIRA 16:1)

1. Starshiy inspektor otdela okhrany truda Vsesoyuznogo tsentral'nogo soveta professional'nykh soyuzov (for Iglin).
2. Zaveduyushchiy otdelom okhrany truda TSentral'nogo komiteta professional'nogo soyuza rabochikh ugol'noy promyshlennosti (for Borychev).

(Technological innevations)
(Safety appliances)

TWO-hundred and thirty-three centners of milk per 100 hectares of farmland in Chernovtsy Province. Nauka i pered. op v sel'khoz. 8 no.4:24-26 Ap '58. (Chernovtsy Province-Dairying)

(Chernovtsy Province-Dairying)

YEVDOKIMOV, A.; TKACH, A.; STUPNITSKIY, V.; TKACHENKO, I.

[Economic prosperity of the Ukraine during forty years of the Soviet regime] Rastsvet ekonomiki Ukrainskoi SSR za 40 let sovetskoi vlasti. Khar'kov, M-vo vysshego obrazovanita USSR, 1957. 30 p.

(Ukraine--Economic conditions)

AGAPOV, V.F.,ingh.; TEACHENEO, I.A.,ingh.

Overcoming difficulties of smelting electrical steel in 200-ton open-hearth furnaces. Stal' 12 no.2:125-128 F '59.

1. Magnitogorskiy metallurgicheskiy kombinat.

(Smelting) (Open-hearth furnaces)

Ways of further improving mining operations in the Donets Basin
Anthracite Combine in 1958. Ugol' 33 no.9:5-7 S '58.

(MIHA 12:1)

1. Nachal'nik kombinata Donbassantratsit.
(Donets Basin--Coal mines and mining)

(Anthracite)

TKACHENKO, I. A.

USSR/Metals Steel Ingots

Metallurgy, Ferrous

Oct 48

"Influence of Gas Evolution on the Formation of a 6.5-Ton Ingot From Boiling Steel," Docent A. A. Bezdenezhnykh, V. F. Agapov, A. M. Bigeyev, I. A. Tkachenko, V. M. Mitryukovskiy, A. L. Kushnarev, Engineers, Magnitogorsk Mining Metal Inst, 7 pp

Use of new method for collecting gases evolved from a solidifying boiling steel ingot (under positive pressure) indicated inaccuracy of vast majority of results of foreign researchers, who worked with a vacuum and extracted gases from metal and fettling simultaneously, using containers for taking samples. Main constituent of gases evolved is carbon monoxide (90%), not hydrogen. Vigorous boiling of the metal in the mold causes vertical circulation, which improves ingot structure. Manganese has considerable effect on rate of gas evolution. When content exceeds 0.40%, amount of gas decreases and ingot structure deteriorates.

PA 19/49T78

TKACHENKO, I.A.; FILATOV, A.D.; UZIYENKO, A.M.; GRUZNOV, A.K.; DEYNEKO, D.I.; ARYCHENKOV, V.P.; ZAYAKIN, B.I.

Quick pouring and the quality of rimmed steel. Metallurg 10 no.8: 17-19 Ag '64. (MIRA 17:11)

1. Magnitogorskiy metallurgicheskiy kombinat.

PETROV, A.S.; TKACHENKO, I.A.; KRIVOSHEYA, P.I.; KRAVCHENKO, A.V., inzh.

Advanced section of communist labor. Put' i put. khoz. 9 no.2:19 (MIRA 18:7)

1. Nachal'nik Svatovskoy distantsii Donetskoy dorogi (for Petrov). 2. Sekretar' partiynogo byuro, stantsiya Svatovo, Donetskoy dorogi (for Tkachenko). 3. Svatovskaya distantsiya Donetskoy dorogi (for Kravchenko).

VORONOV, F.D., prof., FILATOV, A.D., inzh.; DEYNEKO, D.I., inzh., BIGEYEV, A.M., kand. tekhn. nauk; TKACHENKO, I.A., inzh.; SELIVANOV, N.M., kand. tekhn. nauk; ARYCHENKOV, V.P., inzh.

Use of boil intensifiers in the rapid pouring of rimmed steel. Stal' 25 no.4:317-319 Ap '65. (MIRA 18:11)

l. Magnitogorskiy metallurgicheskiy kombinat i Magnitogorskiy gornometallurgicheskiy institut.

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920005-7"

TKACHENKO, I.A., inzhener; DIKSHTEYN, Ye.I., inzhener; VARSHAVSKIY, A.P., inzhener; GONCHAREVSKIY, A.Ya., inzhener; HIKOLAYEV, A.G., inzhener; CHERHOGRUD, P.G., inzhener.

Top casting of steel through two stepper tubes. Metallurg no.5:29-32 My 156. (MIRA 9:9)

1. Magnitogorskiy metallurgicheskiy kembinat. (Smelting)

ZAYAKIN, B.I.; BIGEYEV, A.M.; UZIYENKO, A.M.; Prinimali uchastiye:

TKACHENKO, I.A., inzh.; RABINOVICH, Ye.I., kand.tekhn.nauk;

IVANOVA, N.G., inzh.; BIGTAGIROV, K.K., inzh.

Sulfur liquation in large rimmed steel ingots. Izv. vys. ucheb. zav.; chern. met. 5 no.7:62470 '62. (MIRA 15:8)

l. Magnitogorskiy metallurgicheskiy kombinat i Magnitogorskiy gornometallurgicheskiy institut.

(Steel ingots—Sulfur content)

VORONOV, F.D., prof.; SELIVANOV, N.M., kand.tekhn.nauk; RABINOVICH, Ye.I., kand.tekhn.nauk; UZIYENKO, A.M., inzh.; TKACHENKO, I.A., inzh.; KUSTOBAYEV, G.G., inzh.; IVANOVA, N.G., inzh.; RYABCHIKOV, F.D., inzh.; GRUZNOV, A.K., inzh.

Developing a technology for the casting and quality investigation of 21-ton rimmed steel ingots. Stal! 22 no.8:709-713 Ag '62.

(MIRA 15:7)

(Steel ingots)

VORONOV, F.D., prof.; MOROZOV, A.N., prof., doktor tekhn.nauk; SELIVANOV, N.M., kand.tekhn.nauk; SMIRNOV, Yu.D., kand.tekhn.nauk; RABINOVICH, Ye.I., kand.tekhn.nauk; CHERNOV, G.I., inzh.; TKACHENKO, I.A., inzh.; BIKTAGIROV, K.K., inzh.; FILIPPOV, V.M., inzh.; KUSTOBAYEV, G.G., inzh.

Making St. 3ps capped steel in Magnitogorsk Metallurgical Combine open-hearth furnaces. Stal' 22 no.8:716-718 Ag '62.

1. Magnitogorskiy metallurgicheskiy kombinat i Chelyabinskiy nauchno-issledovatel'skiy institut metallurgii.
(Magnitogorsk—Open-hearth process)

SELIVANOV, N.M.; TKACHENKO, I.A.; MAKARYCHEV, A.R.

Research at the Magnitogorsk Metallurgical Combine. Stal' 22
no.8:718-719 Ag '62. (Magnitogorsk—Steel ingots)

(Magnitogorsk—Steel ingots)

KACHENKO, I.A.

SOV/133-58-10-11/31 AUTHORS:

Uziyenko, A.M., Tkacie. C., I.A., Varshavskiy, A.P., Engineers and Rabinovica, Te.I., Candidate of Technical Sciences, Zayakin, B.I., Zarzhitskaya, N.G., Engineers

TITLE:

Improvement in the Structure of the Top Part of Rismod Steel Ingots (Vluchsheniye struktury golovnoy chasti slitka kipyashchey

PERIODICAL: Stal', 1958, Nr 10, pp 899 - 905 (USSR) ABSTRACT:

A study of the mechanism of formation of the microstructure of the head part of rimming steel ingots and an investigation of methods of decreasing the height of the concentrated segregation zone are described. The influence of the following factors on the structure of ingots was studied: a) the duration of boiling of the metal in ingot

moulds; b) addition to moulds of fluxes, and c) additions onto the top of the metal in the moulds of various deoxidants. Investigations were carried out on heats of steels O8kp, Stl, St2 and St3, chemical compositions of which are given in the table. The influence of the duration of boiling of the metal in moulds on the distribution of carbon (A), sulphur (B) and phosphorus (V) along the ingot axis is shown in Figure 2 - that on the

indices of mechanical properties (yield point, tensile Cardl/4

Improvement in the Structure of the Top Part of Rinmed Steel Ingots

strength and relative elongation) of metal from the head part of the ingots of St3kp steel in Figure 3 and the influence of the duration of boiling with and without the use of deoxidants on the distribution of carbon, sulphur and phosphorus in the axial zone along the height of ingots of St3 steel shown in Figure 4, changes of mechanical properties of metal from the axial zone along the height of ingots and of rolled plate (with various boiling times and with the application of deoxidants) are shown in Figures 5 and 6, respectively. Variation in the distribution of non-metallic inclusions (SiO<sub>2</sub>, MnO and

MnS) in the axial zone along the height of ingots of St3kp steel, with various boiling times and with the application of decxidants are shown in Figure 7. It was found that in order to obtain dense structure of the top part of ingots of steels with low and higher carbon contents, different methods are necessary. An increase of the duration of boiling in ingot moulds and an addition of fluxes on the surface of metal decrease the depth of the position of axial porosity but improve the distribution of segregating elements and plastic properties of the

Card2/4

SOV/133-58-10-11/31

Improvement in the Shaustire of the Top , art of Rismed Stool Ingots

of the ingots
stal zone of the head part/of low-carbon steels 08kp,
Stl and St 2. On prolonged boiling of St3 steel, the
structure of the head part of ingots improves but simultaneously its external state deteriorates. The use of
deoxidants, e.g. 45% ferrosilicon (0.15 - 0.2 kg/t steel)
gives in this case satisfactory results. Ingots deoxidised
with ferrosilicon possess dense structure and increased
plasticity in the head part. During rolling sheets, no
laminations are formed. The use of a prolonged boiling and
additions of microgranite for low-carbon rimming steel and
killing of St3 steel with ferrosilicon permits decreasing
standard crop head of ingots by 3-5% without decreasing
the quality of the metal in the top part of ingots. There
are 7 figures, 1 table and 3 Soviet references.

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SOV/133-58-10-11/31

Improvement in the Structure of the Top Part of Rinmed Steel Ingots

It is stated in the editorial note that the above findings should be additionally confirmed by experiments on a large scale.

ASSOCIATION:

Magnitogorskiy metallurgicheskiy kombinat (Magnitogorsk Metallurgical Combine)

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是这种的现在分词,我们就是一个人的人,我们就是一个人的人,这个人的人,我们就是一个人的人,我们们就是一个人的人的人,我们是一个人的人的人,我们也没有一个人的人的人

UZIYENKO, A.M., inzh.; TKACHENKO, I.A., inzh.; VARSHAVSKIY, P., inzh.; RABINOVICH, Ye.I., kand.tekhn.nauk; ZAYAKIN, B.I., inzh.; ZARZHITSKAYA, N.G., inzh.

Improving the structure of the head part in rimmed steel ingots (with summary in English). Stal\* 18 no.10:899-905 0 \*58.

(MIRA 11:11)

1. Magnitogorskiy metallurgicheskiy kombinat.
(Steel ingots) (Steel--Metallurgy)

AUTHORS: Agapov, V.F. and Tkachenko, I.A. Engineers

TITLE: Mastering of the Production of Dynamo Steel in a 200 Ton Open Hearth Furnace (Osvoyeniye vyplavki dinamncy stali v 200-t martenevskikh pechakh)

PERIODICAL: Stal<sup>2</sup>, 1959, Nr 2, pp 125-128 (USSR)

ABSTRACT: The development of smelting practice of dynamo steels El2 and E21 in a 200 ton open hearth furnace is described. The chemical composition of ladle samples of steel should

Type of	Steel C	Ma	Si	S
E12	0.04-0.06	0.25-0.40	1.30-1.80	≤ 0.025
E21	0.04-0.06	0.25-0.40	1.70-2.20	<0.025
	P	C⁻a.	$\mathtt{Cr}$	Ni
E12	€ 0.030	< 0.15	< 0.05	₹0.15
E21	€ 0.030	€ 0.15	<0.05	₹0.15

Card 1/5 The charge is made from ordinary low manganese (up to 0.30%) pig and the usual steel scrap, so as to obtain

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> carbon content after melting 0.5 - 0.8% above the required; 4 - 5% of lime is introduced into the charge. During the melting period the maximum possible amount of slag is removed (1.5 ladles of a capacity of 11 m3). The basicity of slag after melt cut should not be below 1.7. During refining about 1 ladle of slag is removed. If after the melt out the content of sulphur is about 0.036% or more an addition of up to 1 ton per beat of ferro-manganese containing above 1% of silicon is permitted. When the desulphurisation is finished a rapid decarbonisation is carried out up to a carbon content of 0.04 - 0.05% is obtained. Small additions of iron ore are discontinued 20 minutes before the preliminary decaidation in the furnace but the bath should continue boiling up to the beginning of this decridation. The velocity of decarburisation during the last 20.30 minutes of boiling should be not lower than 0.06%/hr: slag basicity before deoxidation 2.5-4 and the FeO content should not exceed

Card 2/5 25%. The final slag is made by additions of lime (in two

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portions), boxite and scale. A typical course of smelting is shown in Fig.1. The metal temperature before deoxidation should be 1585-1600°C. The preliminary deoxidation is done with silicomanganese, so as to obtain the required manganese content in the finished metal and 0.12 - 0.14% of silicon. 5 - 10 minutes after the deoxidation with silicomanganese the heat is tapped. Whe ladle is 1/5 to 2/3 full, additions of preheated to red heat ferrosilicon are made. 30% of silicon is introduced with 75% of ferrosilicon and the rest with 45% ferrosilicon. Characteristic losses of manganese and silicon during decxidation and their dependence on the carbon content of metal are shown in Fig. 2 and 3 respectively. The loss of deoxidants depends mainly on the carbon content before deoxidation and on the size and time of the last addition of ore (Fig.4). The influence of the basicity of finishing slag on its FaO content is shown in Fig.5. Steel is teemed into wide end up 7.4 ton ingots (Fig.6) through a two stopper intermediate ladle of 27 ton capacity. After filling the shrinkage head the

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surface of metal is covered with bunkerite in an amount of 1.5 kg/t of steel. The composition of bunkerite is given. In order to improve the surface quality of the ingots, sleeves up to 700 mm high and 500-600 mm in diameter are inserted in the ingot moulds. These sleeves are made from sheets 0.4 - 1 mm thick. It was found that on decreasing manganese content of the metal below 0.25%, the amount of transverse eracks on rolling ingots on the blooming mill increases (Fig. 7). For this reason the manganese content is finished steel was maintained at 0.25 - 0.40%. At this manganese concentration no noticeable deterioration in the electromagnetic properties of steel takes place. The influence of metal temperature before decaidation on the proportion of rejects due to cracking

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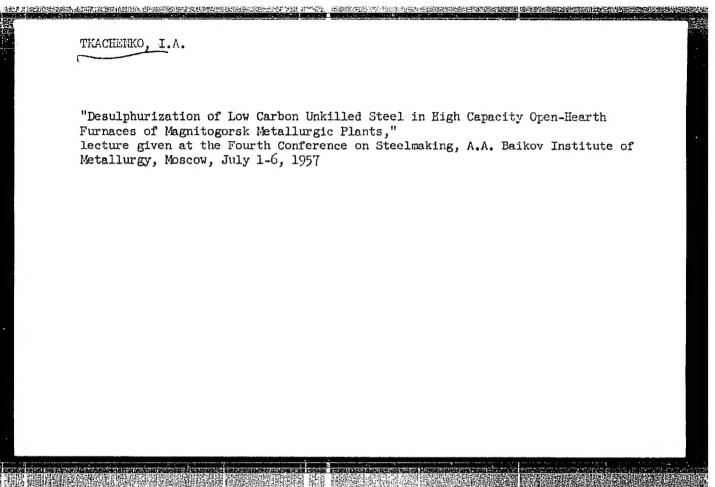
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is shown in Fig.8. The lowest proportion of rejects is obtained at 1590°C. There are 8 figures and 1 table.

ASSOCIATION: Magnitogorskiy Metallurgicheskiy Kombinat (Magnitogorsk Metallurgical Combine)

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## TKACHENKO, I.A.

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